



Professional and Appropriate Use and Maintenance of Kaupert Carbonit and Dur-Folit Moulds

In collaboration with Hildebrand Industry AG Switzerland, we have developed the following Washing Recommendations that form an integral part of our Warranty Conditions:

CARBONIT MOULDS made from polycarbonate

Washing Temperature:	Mould Surface Temperature not exceeding 60°C / 140°F during the entire duration of the process – including drying
Drying:	convection of warm air up to a temperature limit at the mould surface of 60°C / 140°F max.
Washing Detergent:	Tested and declared appropriate for the use with Polycarbonate Chocolate Moulds. This compatibility must be confirmed in writing by the manufacturer of the washing detergent.
Rinsing Agent:	Tested and declared appropriate for the use with Polycarbonate Chocolate Moulds. This compatibility must be confirmed in writing by the manufacturer of the washing detergent.
Washing Machine:	Must be irreproachably suitable for polycarbonate mould cleaning. This compatibility must be confirmed in writing by the manufacturer of the washing machine.
Water pressure:	0.4 bar max.
Water Quality:	max. 1° German Water Hardness und max. 20 Microsiemens in Conductibility (osmosis quality)

DUR-FOLIT MOULDS made from polycarbonate and other plastics

Washing Temperature:	Mould Surface Temperature not exceeding 40°C / 100°F during the entire duration of the process – including drying
Drying:	no additional warm air, simply by convection of ambient air
Washing Detergent:	Tested and declared appropriate for the use with Polycarbonate Chocolate Moulds. This compatibility must be confirmed in writing by the manufacturer of the washing detergent.
Rinsing Agent:	Tested and declared appropriate for the use with Polycarbonate Chocolate Moulds. This compatibility must be confirmed in writing by the manufacturer of the washing detergent.
Washing Machine:	Must be irreproachably suitable for polycarbonate mould cleaning. This compatibility must be confirmed in writing by the manufacturer of the washing machine.
Water pressure:	0.4 bar max.
Water Quality:	max. 1° German Water Hardness and max. 20 Microsiemens in Conductibility (osmosis quality)
